



**Fig. 2.25** Effective partition coefficient  $k_{0v}$  as a function of the dimensionless interface speed  $\delta_i v / D_\ell$ . For purposes of illustration, we have taken  $k_0^m = 0.5$ . Copyright 2016 EPFL Press. This figure has been reproduced from *Solidification*, by J.A. Dantzig and M. Rappaz, for instructional purposes. For other uses, please contact the authors and the EPFL Press for written permission.